

Other product information

Materials Specifications

Many seals consist of two parts; the aluminium extrusion and a flexible seal insert. Some seals also incorporate a cover strip to conceal fasteners. Aluminium extrusions are alloy 6060 T5 or T6, anodised satin clear (silver) or medium bronze unless otherwise specified. Architectural perimeter seal extrusions are anodised 15µm and threshold plates are anodised 25µm for maximum durability.

Dependent on function, seal inserts can be:

- **Nylon brush filaments**
- **Polypropylene pile**
- **Rigid or flexible PVC** - Raven proprietary PVC, flexible and rigid extrusions have UV inhibitors, are self-extinguishing where indicated and have a service temperature of -5°C to 70°C.
Silicon rubber - Raven proprietary silicon rubber has UV inhibitors and withstands very high temperatures conforming to NCC Spec. C3.4, "Smoke Doors 200°C for 30 minutes". They are self-extinguishing with a flammability index of 1 where indicated with a service temperature of -60°C to 230°C.
- **Solid and sponge EPDM** - Raven proprietary EPDM extrusions are designed to withstand the rigours of compression, heat, cold, water, ozone, UV light, abrasion and ageing. With exceptional memory meaning they will resume their original shape even after long periods of compression, they are classified to self-extinguishing / burn rate SAE J 369, ISO 3795 where indicated and have a service temperature of -40°C to 70°C.
- **TPE** (Thermo-Plastic Elastomer) Raven proprietary TPE has similar performance characteristics of EPDM. Raven TPE has added UV inhibitors and a flammability index <5 where indicated. TPE has a service temperature of -40°C to 100°C.

Fixing

The majority of Raven seals are fastened using supplied zinc plated, self-tapping, cross recess head screws of the appropriate size and colour. Fixing holes are usually pre-drilled and many are slotted to allow for accurate fitment and compensation for building movement.

Painted Finishes

Raven Polyester Enamel (P.E. Paint) finish can be colour matched to virtually any colour sample for aluminium and rigid PVC extrusions. P.E. Paint is a two pack polyester enamel colour match finish which outperforms most finishes including powder coating in the critical areas of colour choice, durability, flexibility and hardness. P.E. Paint is available at an extra cost and requires an additional lead time.

Storage & Maintenance

Raven seals should be stored flat in a clean and dry area away from excessive heat.

Annual or periodic inspection, adjustment and cleaning is suggested for all styles of door and window seals. For fire and smoke sealing applications, refer to standards/authorities page. <http://www.ravensealing.com/en-us/about-us/standard-authorities>

Specifying Raven Seals

To avoid product substitution it is important to quote the brand name "Raven", the product model number, finish, preferred system configuration and reference to the Raven material specification, standards and guarantee, refer to page 117, #115 catalogue.

NATSPEC Product Partner

To further assist in creating a Raven product specification, Raven is a product partner with NATSPEC providing clear and easy to use specification templates. www.natspec.com.au

Green Specification

Raven Products Pty Ltd is verified and listed with the internationally respected organisation Ecospecifier Global.

The Raven verified product listing will assist specifiers when selecting environmentally helpful and sustainable products and obtaining green building credits. www.ecospecifier.com.au

CAD

Detailed drawings and specifications of all Raven seals are available to registered users from the Architectural Door and Window Seal link at www.raven.com.au.

Please note: illustrations in this catalogue may not be to scale. Slight variations in extrusions may occur but these minor differences are nominal. The latest information about Raven, including a PDF version of this catalogue is available from the Raven website www.raven.com.au.

Product Information

Raven seals are available in stock lengths and standard door set sizes. Some rigid perimeter seals are pre-cut to suit standard door sizes (mm):

Single – 1 x 1000 & 2 x 2100

Double – 3 x 2100

Long single – 1 x 1000 & 2 x 2750

Long double – 1 x 2000 & 2 x 2750